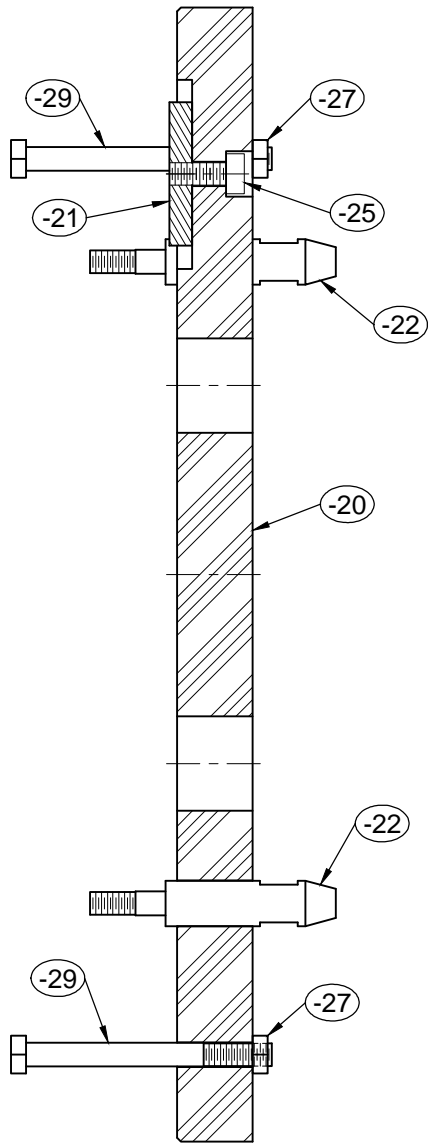
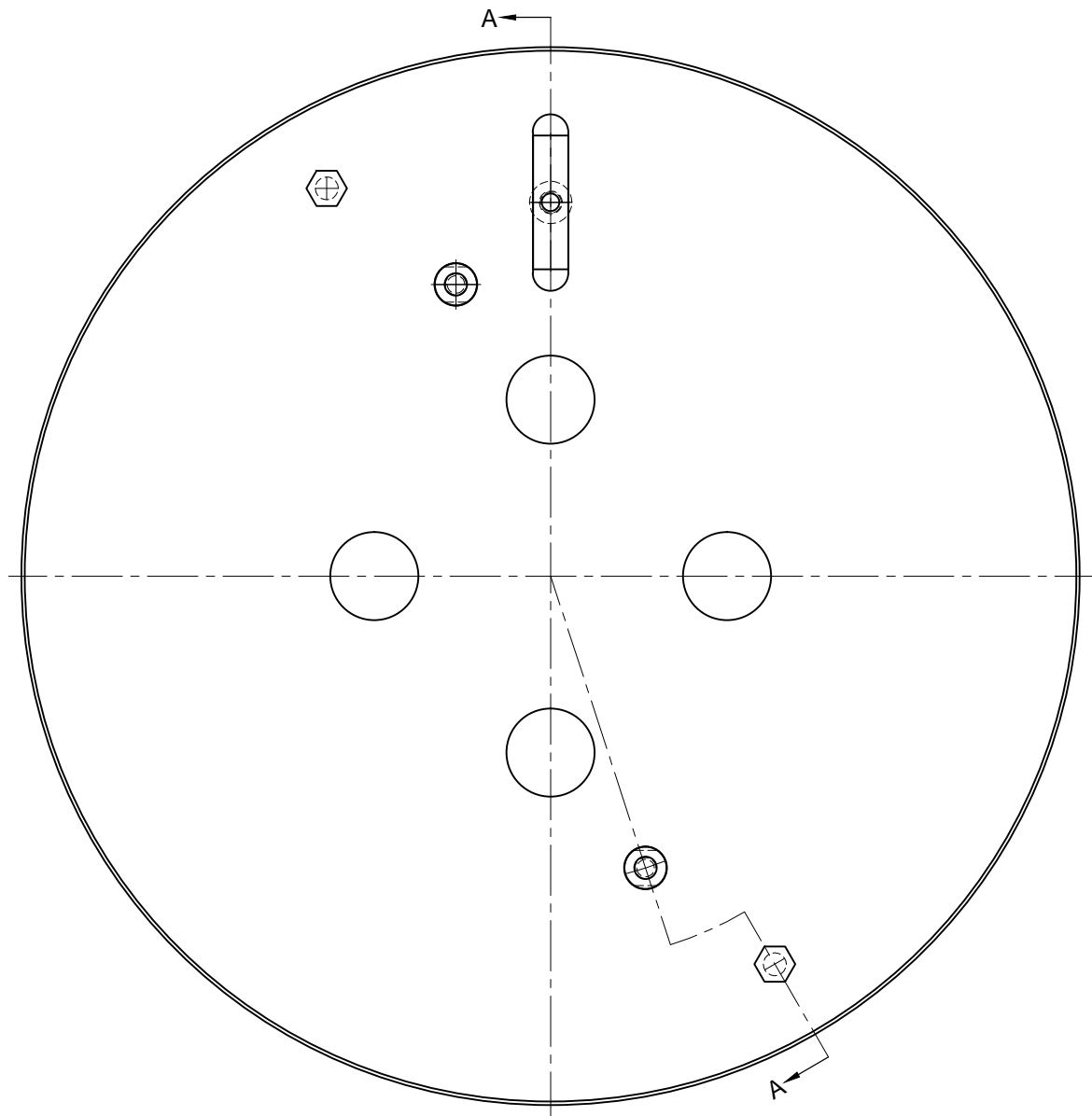


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D T/N WAS RBEA93-3713-00 IS RBE350A93-3713-00, MOVED 21 & 22 TO SEPARATE SHEETS. -25 B/O INFO CH'D M6X1X15 TO M6X1X12.	5/27/14	DJN	RJC
B	14-0189	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED VENDER P/N TO B/O ITEMS. -27 CH'D FROM PLAIN TO BLACK.	10/15/14	DJN	JAG



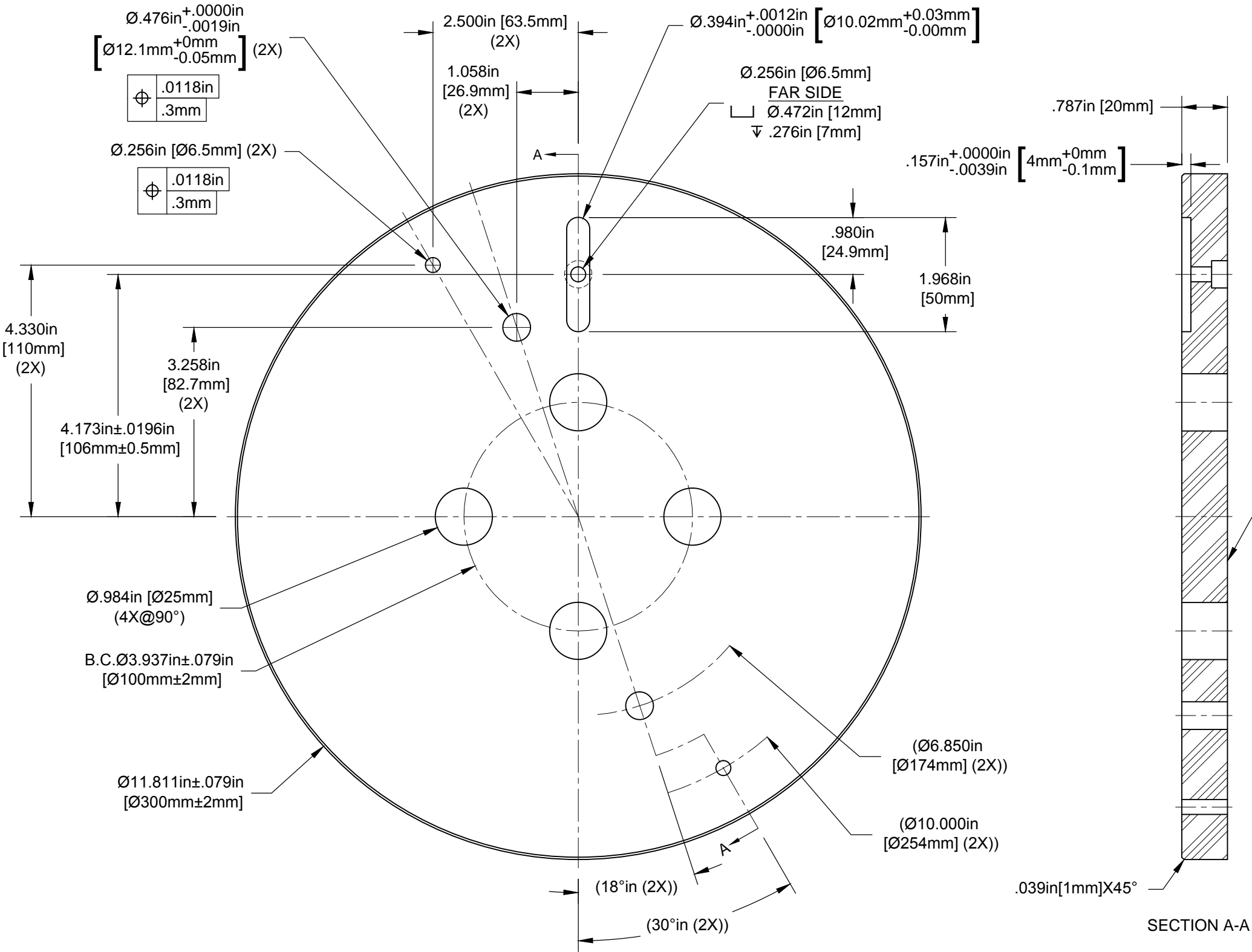
SECTION A-A

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-20	1	PEDISTAL	6061	Ø12 X 1	2
			-21	1	MOUNT	4140	1/4 X 1/2 X 1-5/8	3
			-22	2	ALIGNMENT PIN	4140	Ø1/2 X 2-3/4	4
		B/O	-25	1	SOCKET HEAD CAP SCREW	STEEL, BLACK	M6 X1 X 12 MCMaster-CARR #91290A318	1
		B/O	-27	2	NUT	STEEL, BLACK	M6 X 1 MCMaster-CARR #90685A043	1
		B/O	-29	2	SOCKET HEAD CAP SCREW	STEEL, BLACK	M6 X 1 X 65 MCMaster-CARR #91290A346	1

DART AEROSPACE			
TITLE ASSEMBLY SUPPORT FIXTURE			
DWG NO. RBE350A93-3713-00			REV B
MATL		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH	
.X ± .1		SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 X 45° OR 015 R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		EUROCOPTER E350A	
SCALE	1:2	DATE	12-21-09
		SHEET	1 of 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



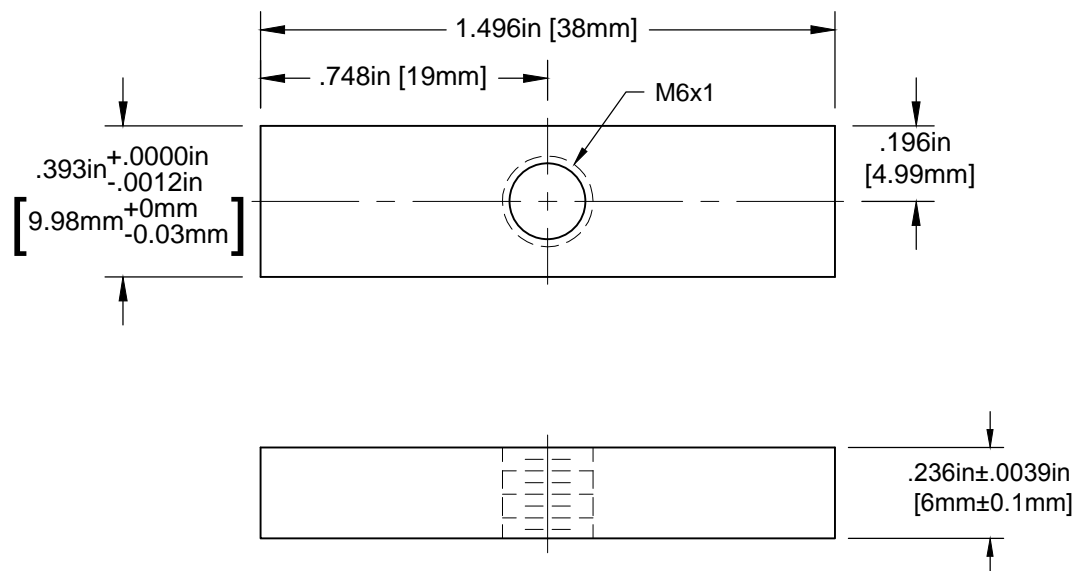
ENGRAVE TOOL No., 3/16 LETTERS
SERIAL No., "MADE IN USA", TO FIT

(-20)
PEDESTAL

DART AEROSPACE			
TITLE ASSEMBLY SUPPORT FIXTURE			
DWG NO.	RBE350A93-3713-00-20	REV	B
MATL	6061	DRAWN BY:	PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH	
.X ± .1		CLEAR ANODIZE	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 X 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC MIL-A-8625, TYPE I, CLASS I	
SCALE		USED ON MODEL	
1:2		EUROCOPTER E350A	
DATE		SHEET	
12-21-09		2 of 4	


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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				



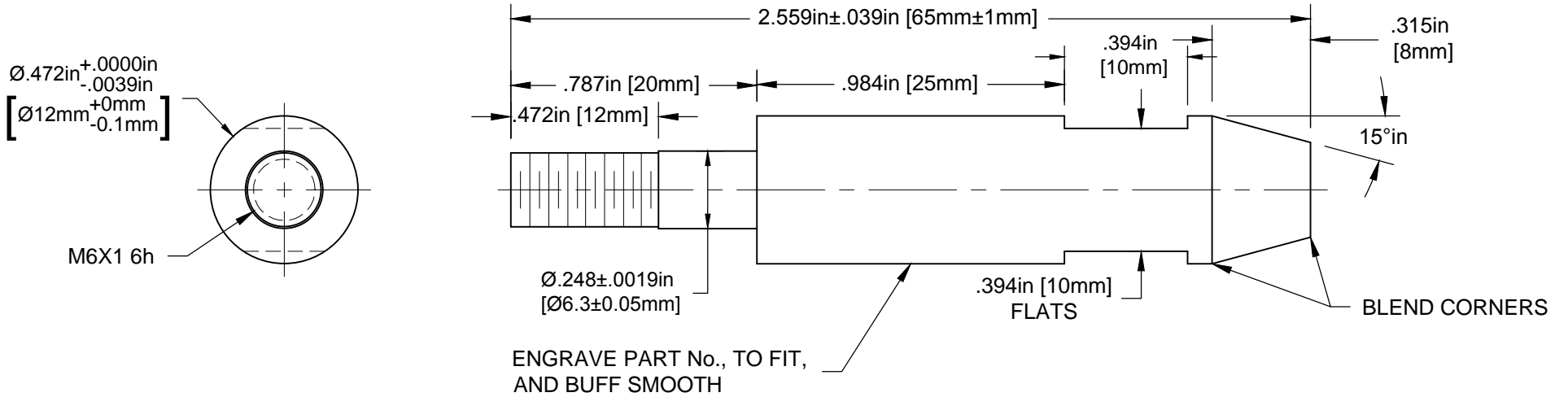
(-21)

MOUNT

			
TITLE ASSEMBLY SUPPORT FIXTURE			
DWG NO. RBE350A93-3713-00-21			REV B
MAT'L 4140		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH BLACK OXIDE	
X ± .1		SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		EUROCOPTER E350A	
SCALE 2:1	DATE 12-21-09	SHEET 3 of 4	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



-22

ALIGNMENT PIN

DART AEROSPACE			
TITLE ASSEMBLY SUPPORT FIXTURE			
DWG NO. RBE350A93-3713-00-22			REV B
MAT'L 4140		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	
.XXX \pm .005 FRACTIONS \pm 1/8		HEAT TREAT	
.XX \pm .01 ANGLES \pm 5°		FINISH BLACK OXIDE	
X \pm .1		SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° OR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE 2:1		DATE 12-21-09	
		SHEET 4 of 4	
		EUROCOPTER E350A	